

Use of CO₂ for Bromate Control

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Background

- ◆ ACWD treats South-Bay Aqueduct (SBA) water, which periodically contains high levels of bromide
- ◆ The District uses ozone for T&O control, primary disinfection, and as a pre-oxidant
- ◆ Adding ozone to water containing bromide forms bromate, a regulated disinfection byproduct
- ◆ pH depression has been proven as the most viable means of reducing bromate formation
- ◆ pH depression can be accomplished with a mineral acid (such as H_2SO_4) or carbon dioxide (CO_2)



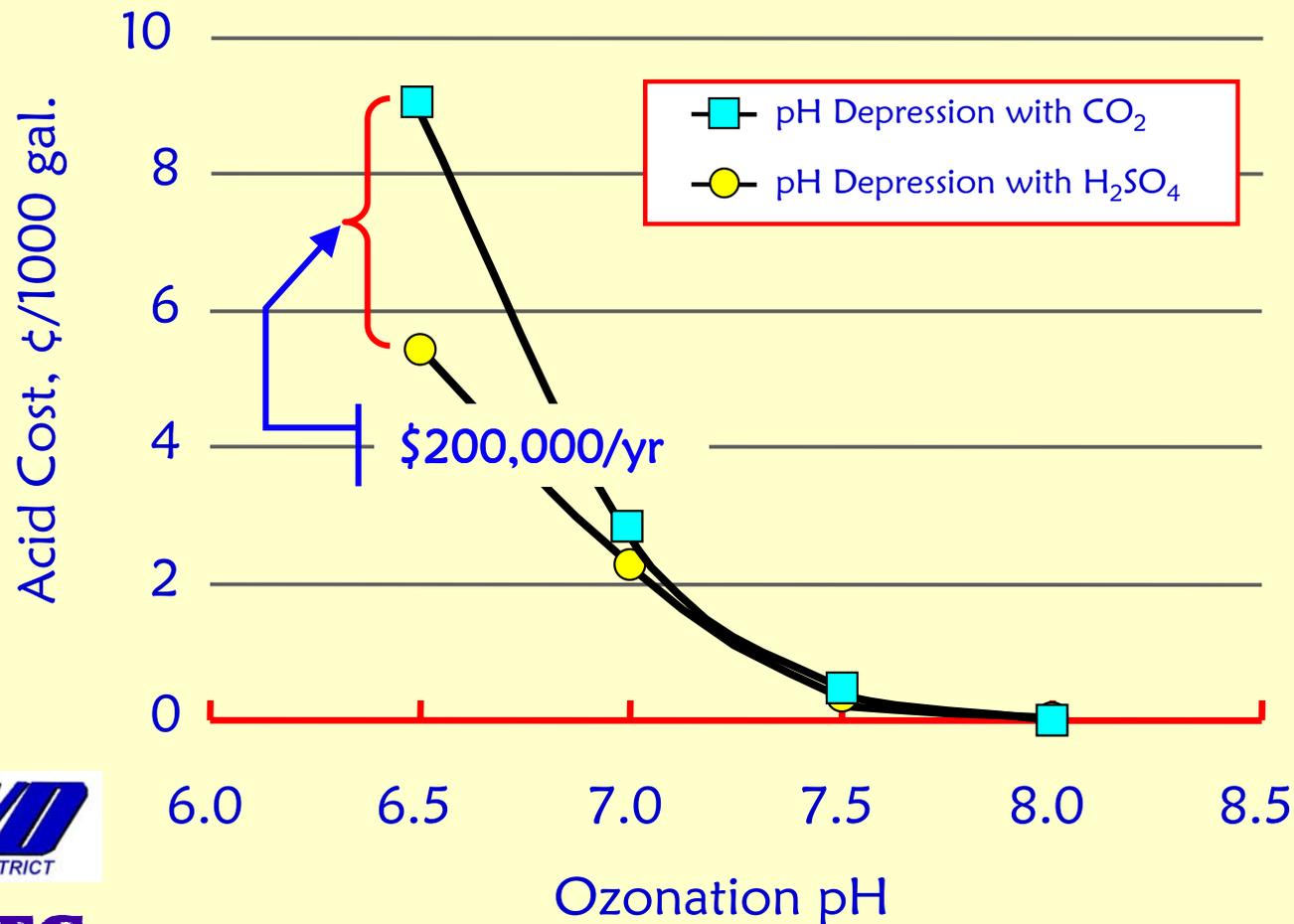
What Acid to Use?

- ◆ Sulfuric acid vs. carbon dioxide
- ◆ If the target pH is 7, chemical costs are comparable
- ◆ Sulfuric acid had significant undesirable hazardous materials storage and handling issues
- ◆ In order to meet a bromate goal of 5 $\mu\text{g/L}$, a pH of 6.5 would likely be necessary
- ◆ Consistently achieving a pH of 6.5 with CO_2 is cost-prohibitive



Carbon Dioxide vs Sulfuric Acid

Temp. = 15°C; Alkalinity = 110 mg/L as CaCO₃
Finished water pH adjusted to 8.3 with NaOH



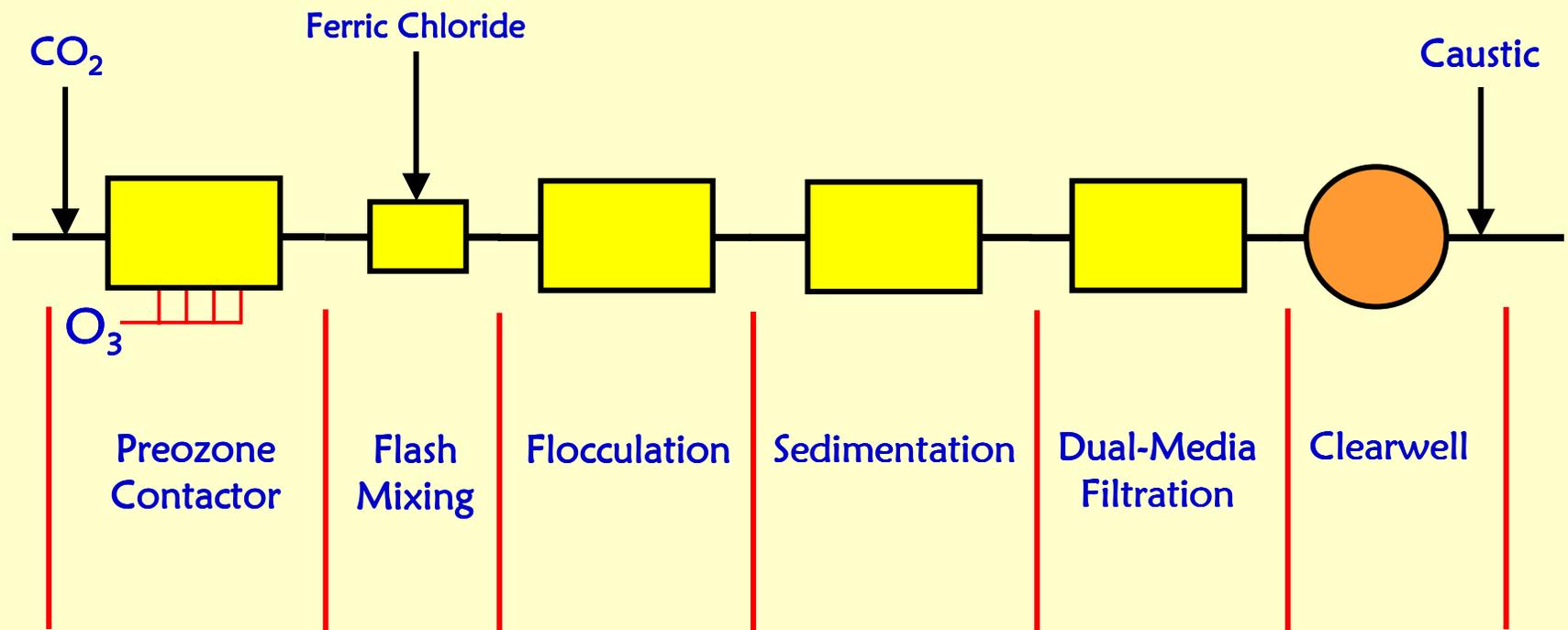
Project Objectives

With no known full-scale experience available, this project had the following objectives:

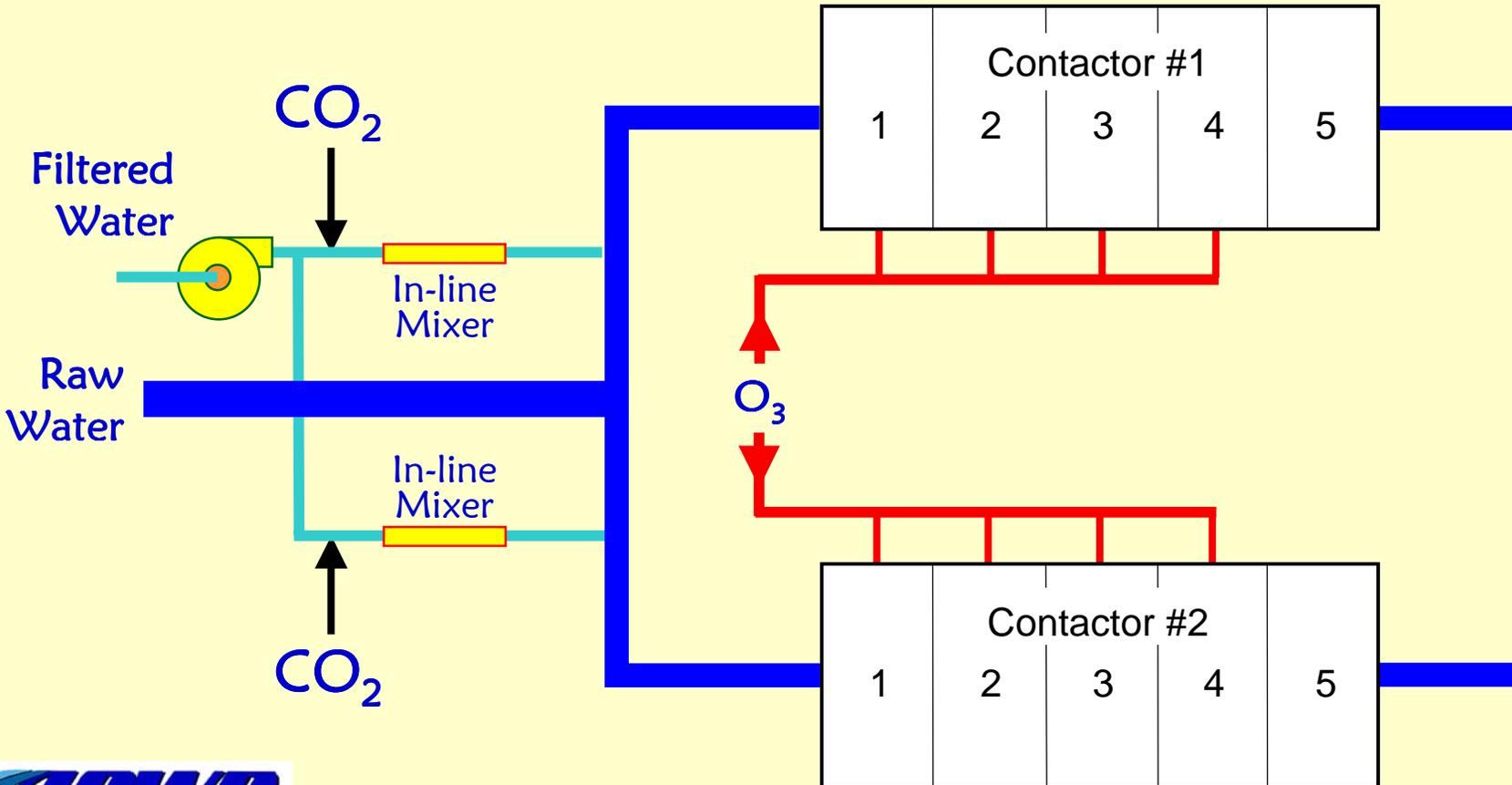
1. Collect and document full-scale operating data on the efficacy of CO₂ addition for bromate control and its effects on other processes
2. Evaluate two different methods for adding CO₂ into the water
3. Evaluate the possibility of using air-stripping to remove residual CO₂ after ozonation



Water Treatment Plant



CO₂ Feed System



CO₂ Tank & Storage Area



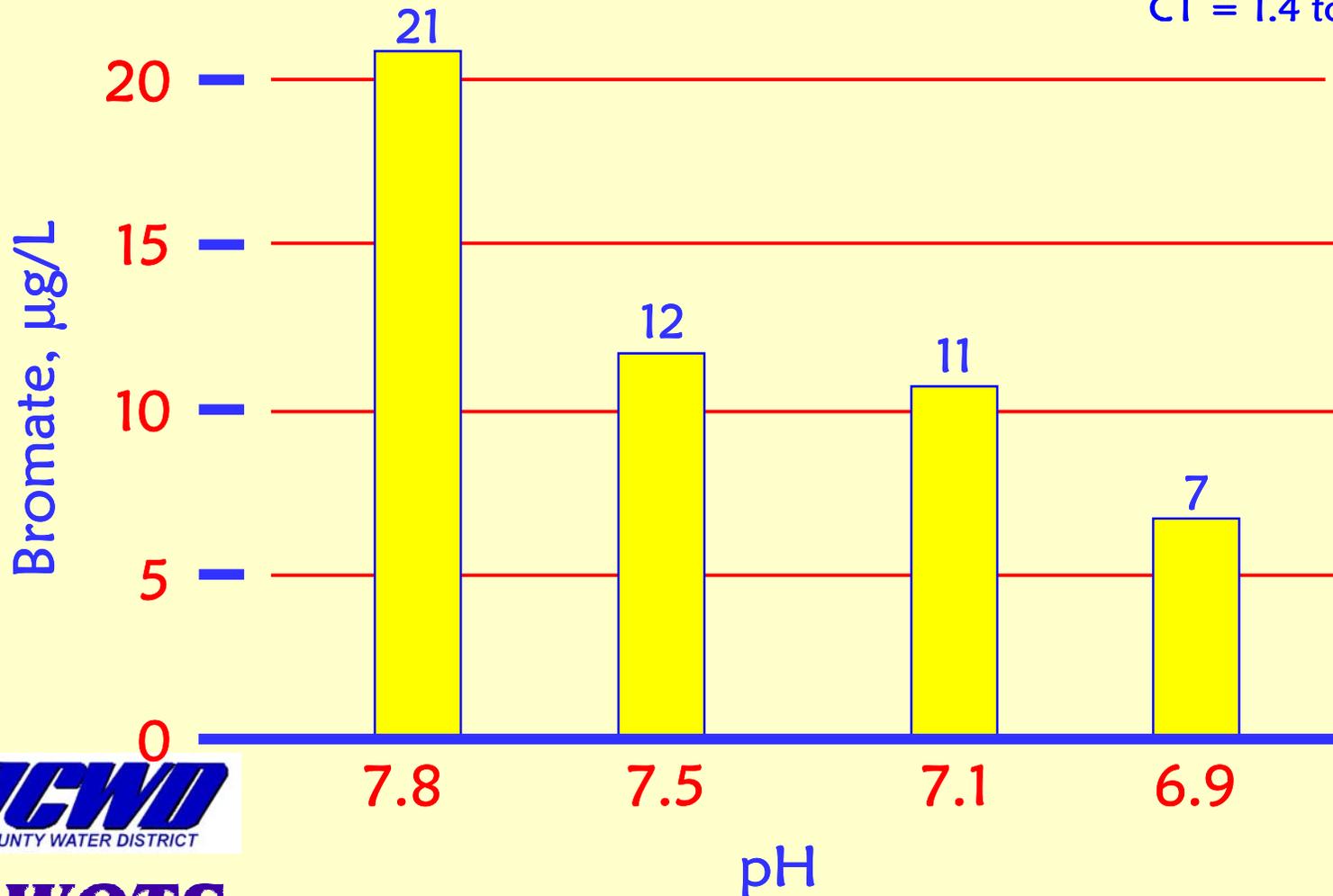
Testing Conditions

- ❖ Approximately 40 controlled tests performed at full scale
- ❖ Various parameters tested
 - ❖ pH: ambient, 7.5, 7.0, 6.8
 - ❖ CT: 0.5-log to 2-log *cryptosporidium* inactivation
 - ❖ Bromide: 90 – 400 $\mu\text{g/L}$
- ❖ Bromate and O_3 residuals measured throughout each test

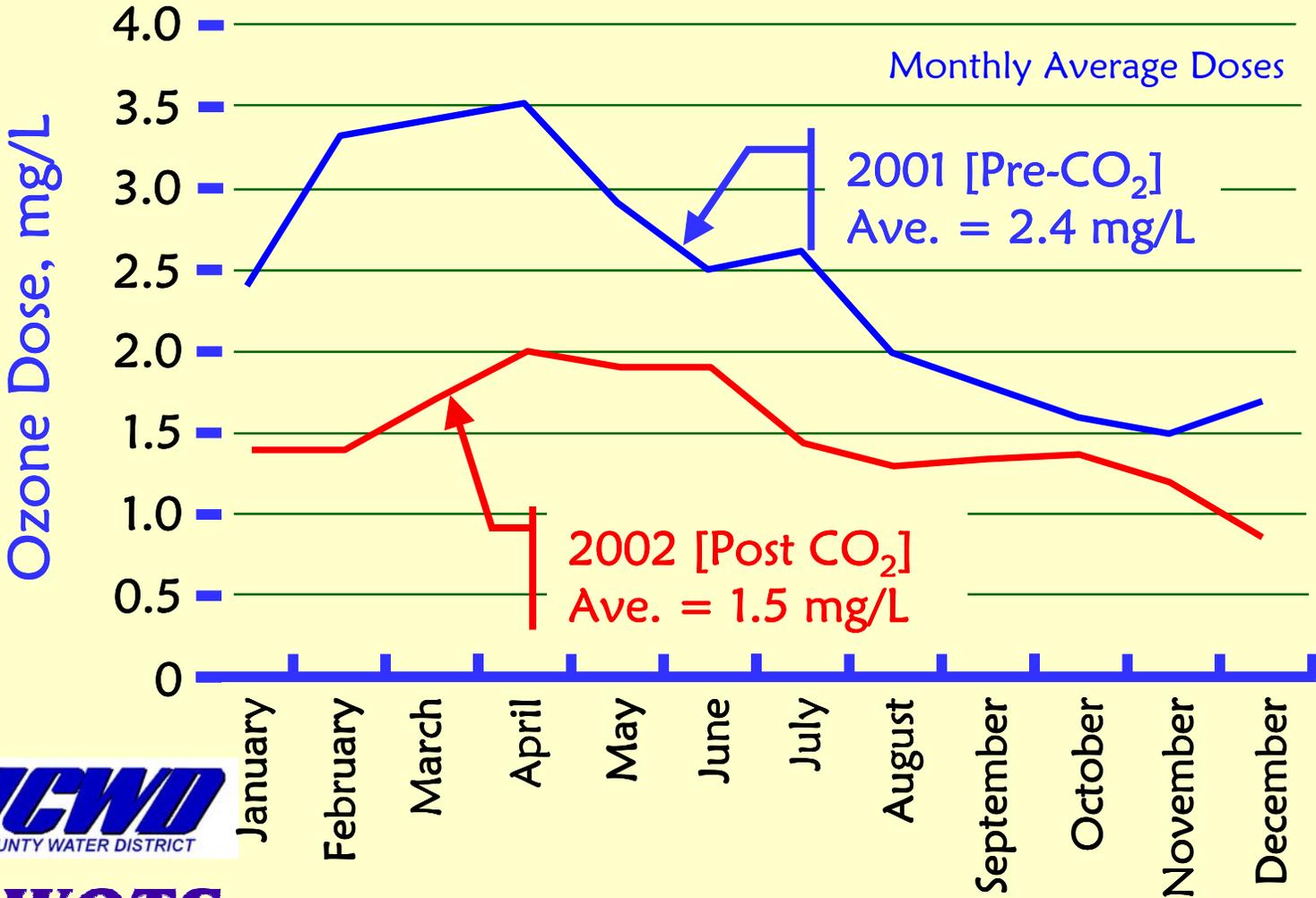


Bromate Minimization – Typical Results

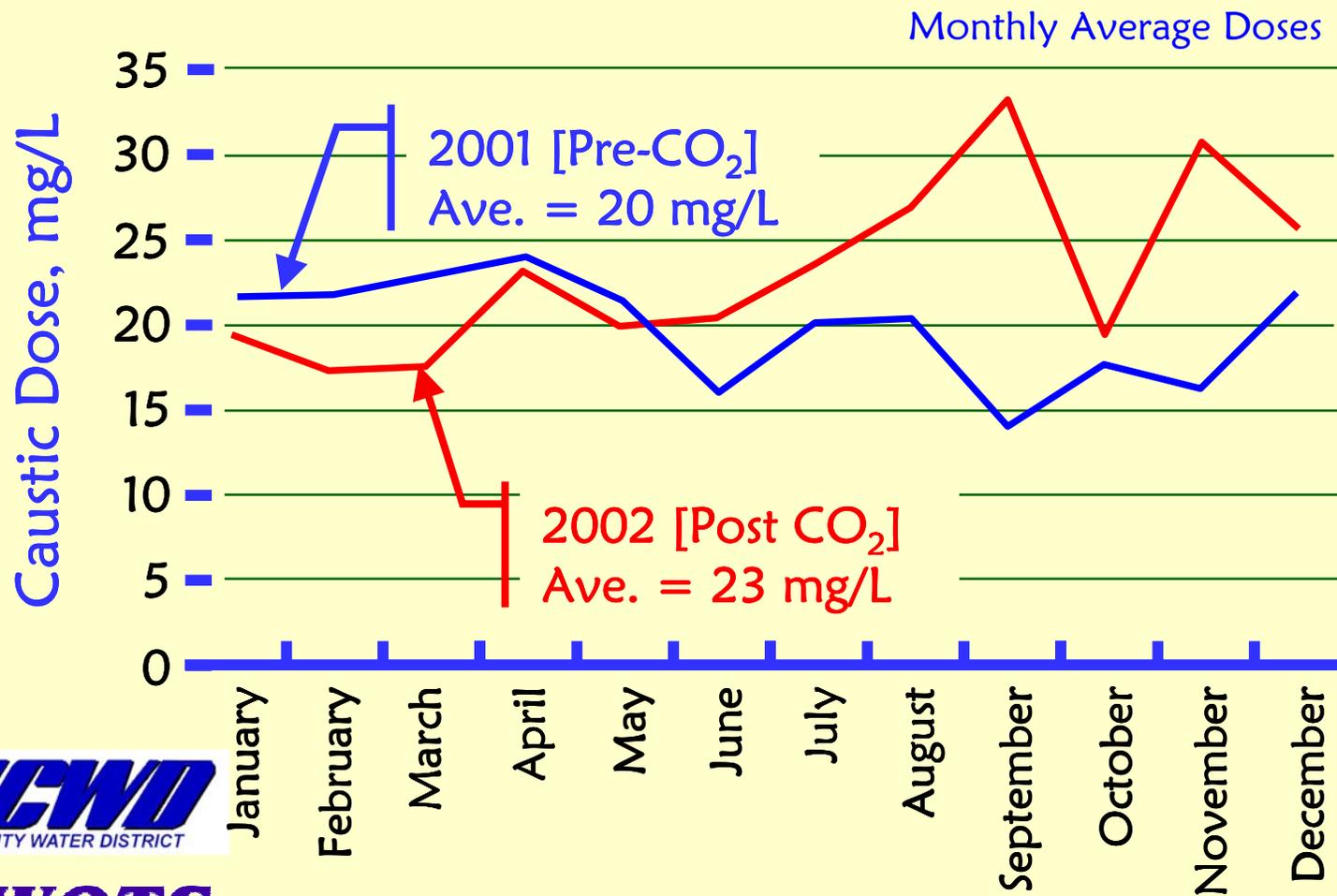
October 2002, Bromide = 300 $\mu\text{g/L}$
CT = 1.4 to 3 mg-min/L



Impact on Ozone Dose

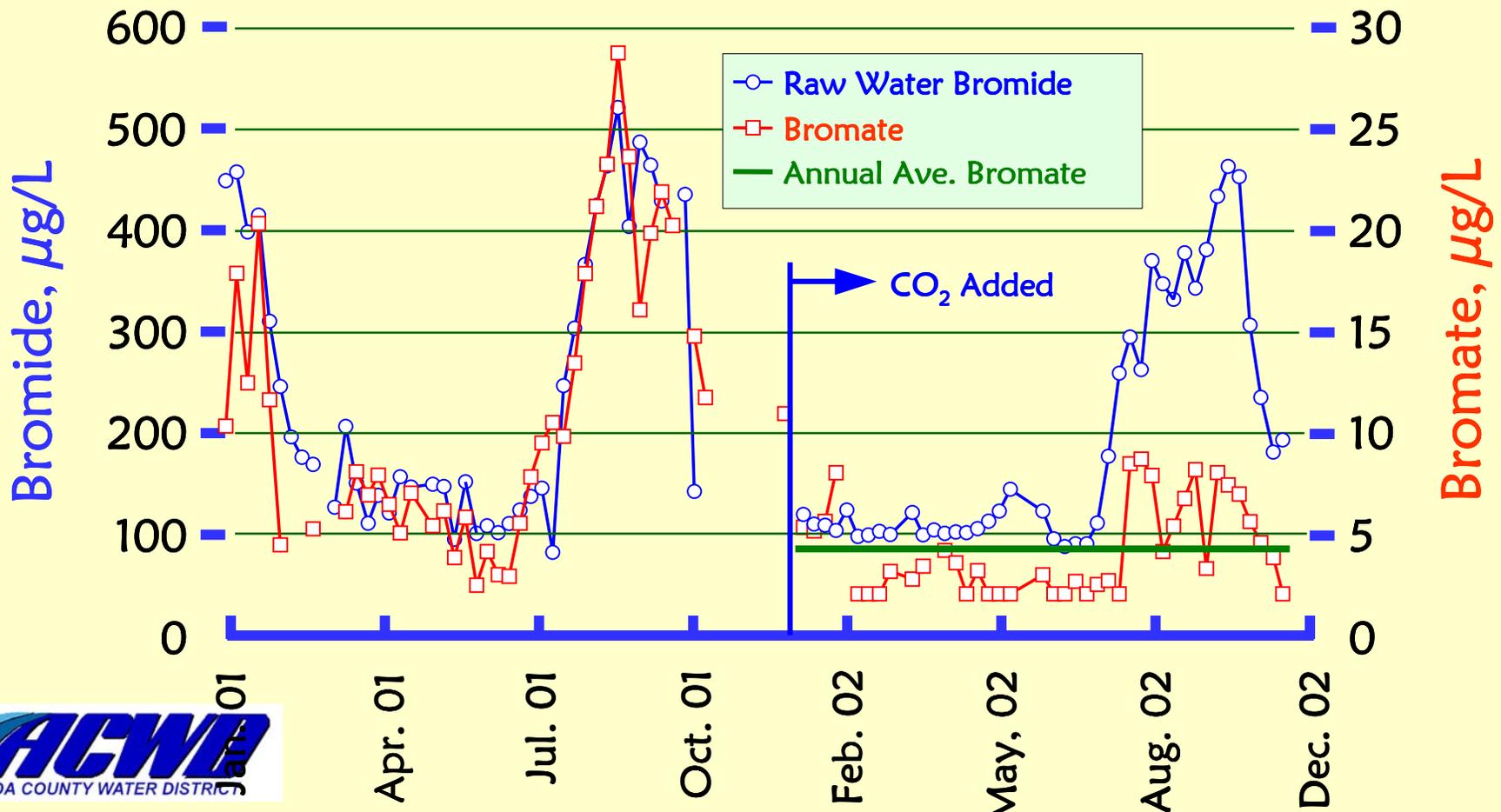


Effect on Caustic Dose

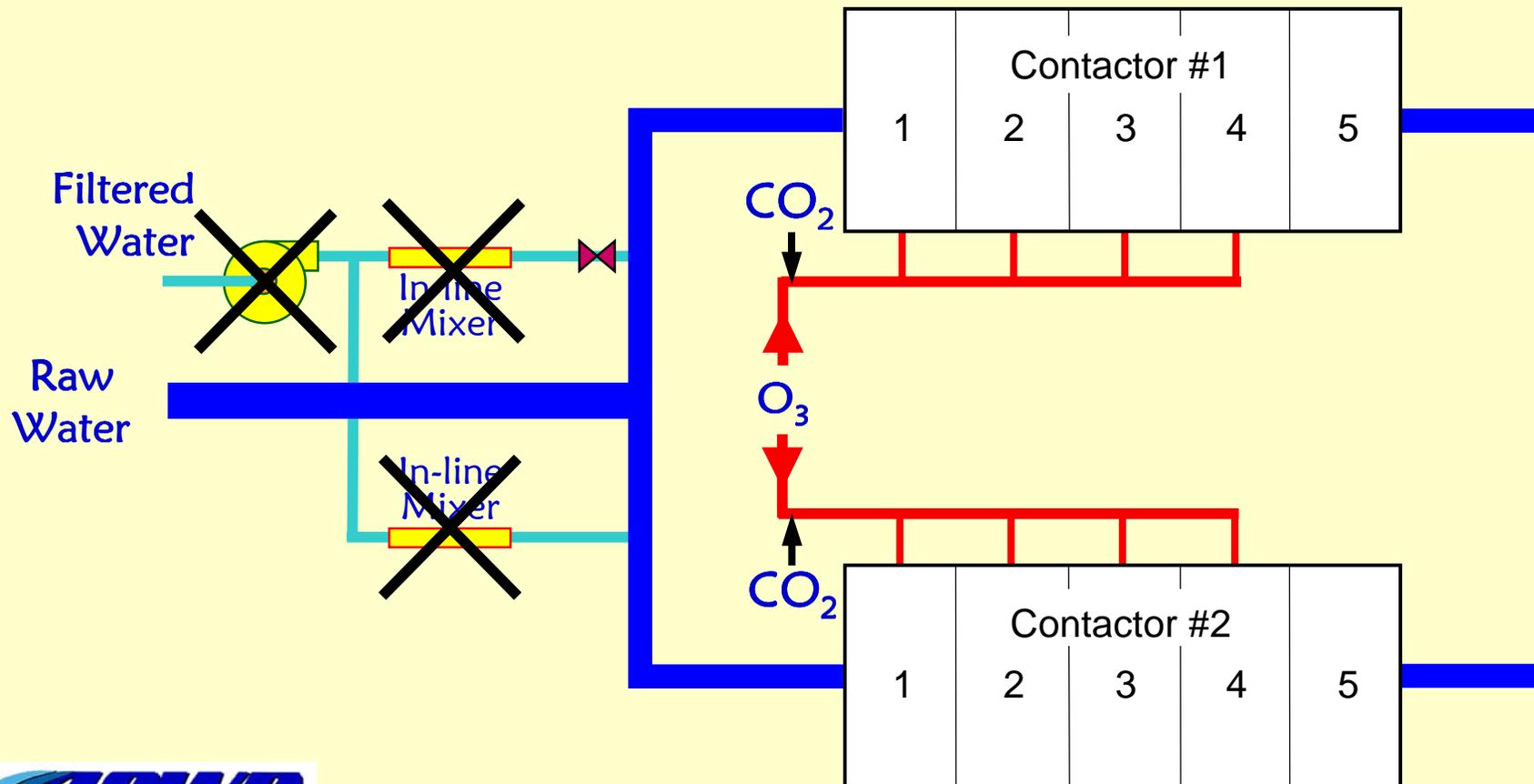


Bromate Before & After

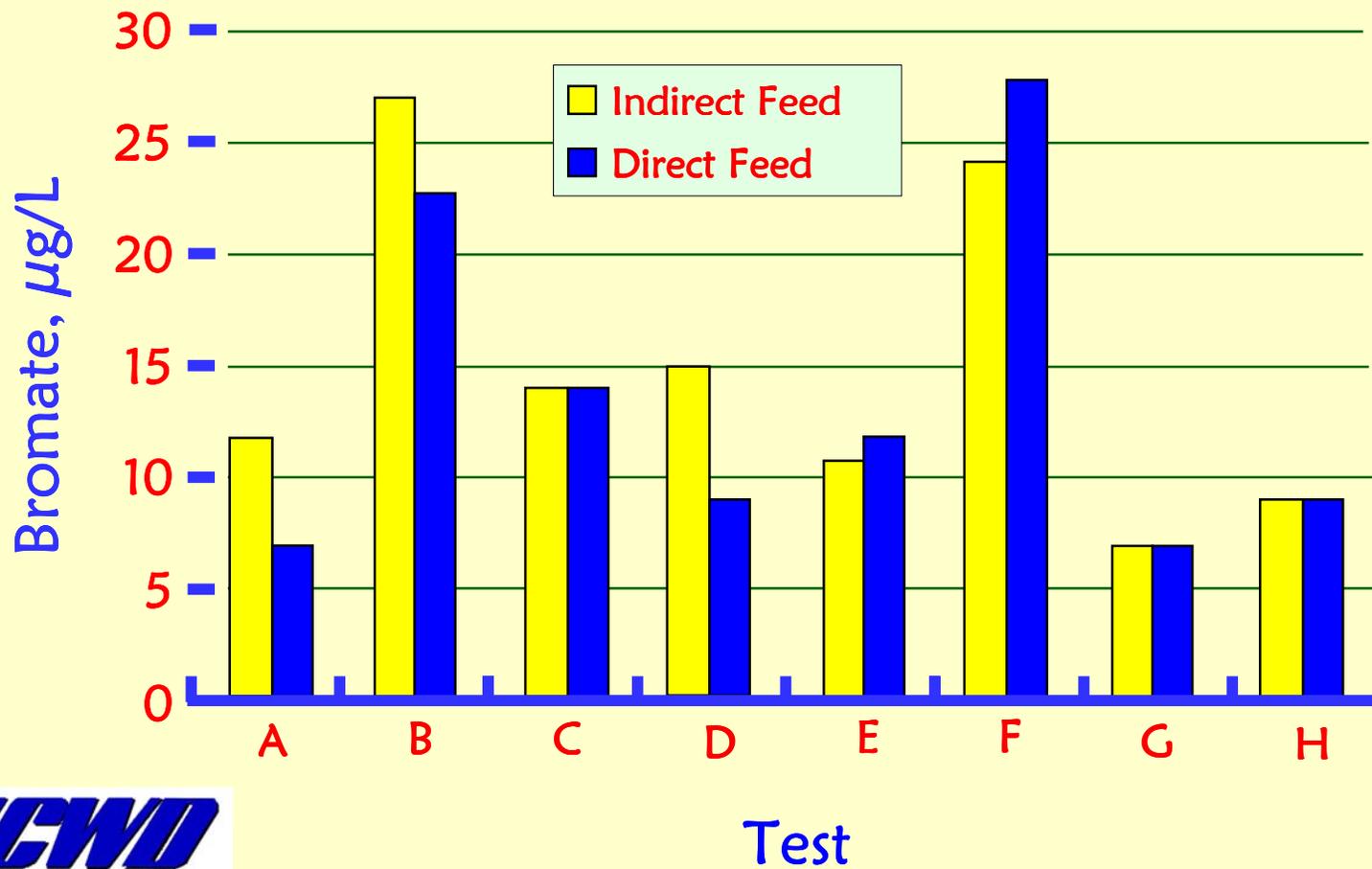
Samples collected once per week



Direct-Feed Method



Side-by-Side Comparison

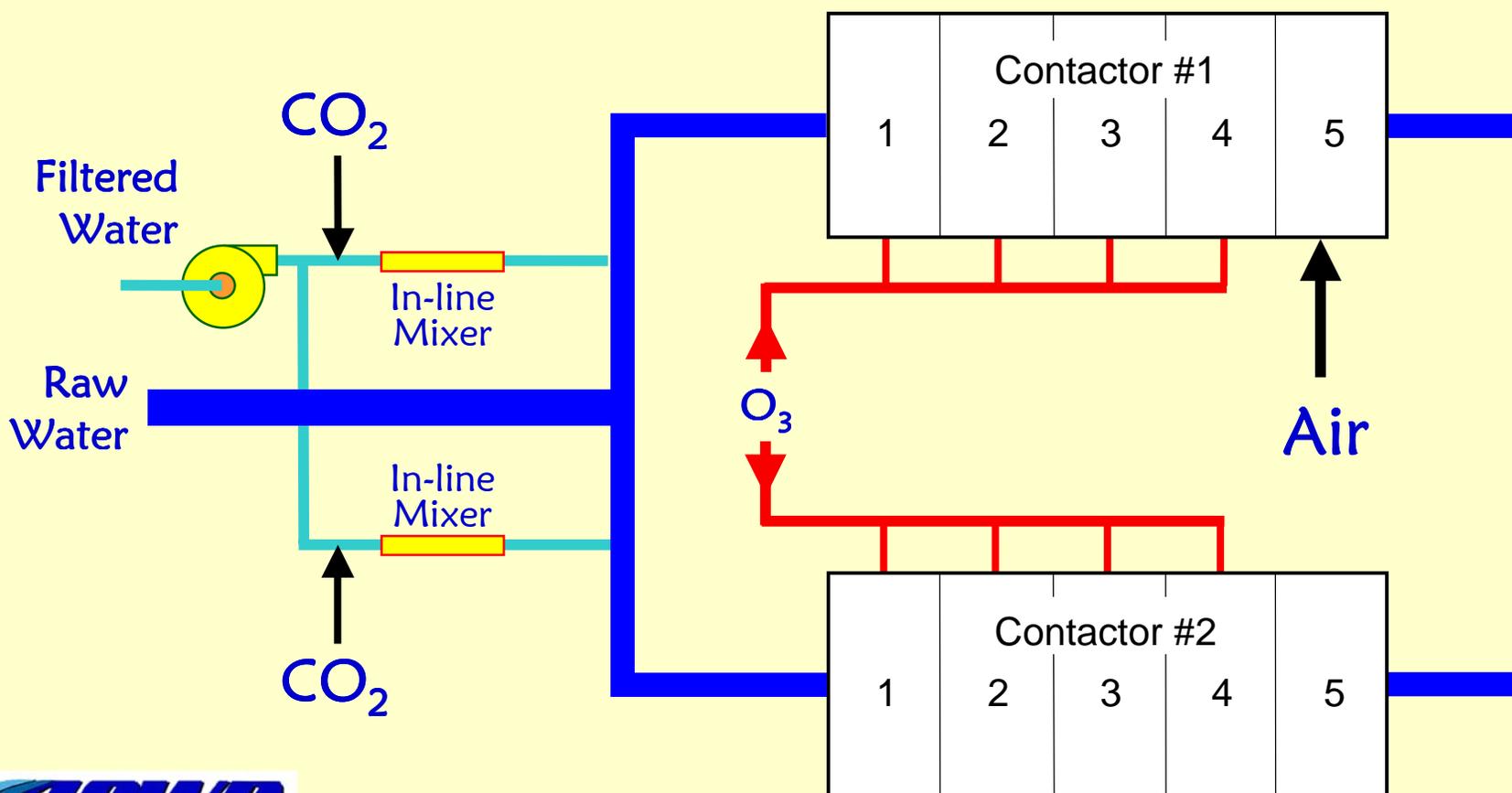


CO₂ Stripping Evaluation

- ◆ Once ozone is fully reacted, low pH is no longer needed
- ◆ Can excess CO₂ be stripped from the water at the end of the ozone contactor?
- ◆ What is the effect on the subsequent caustic dose?

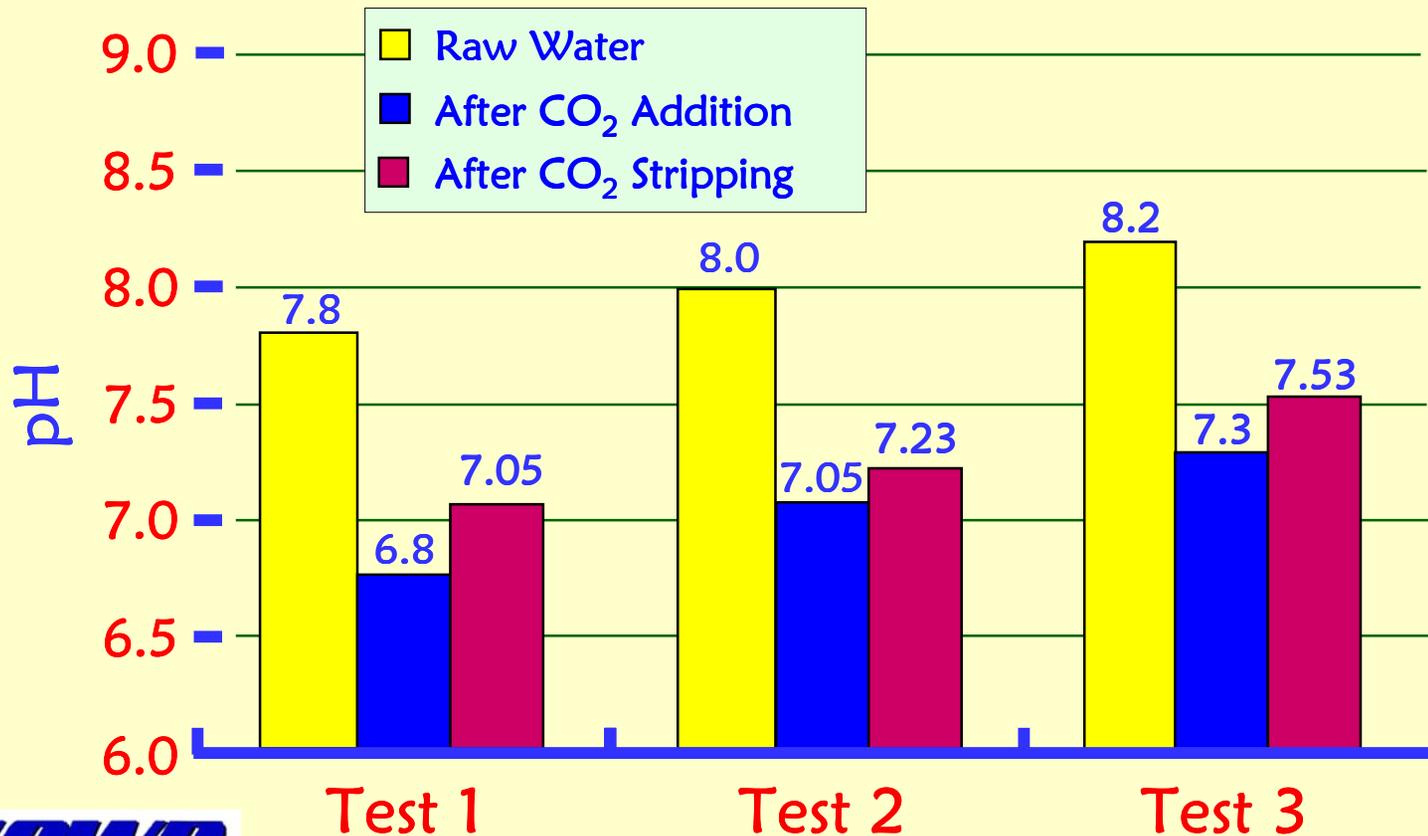


CO₂ Stripping Schematic



Impact of CO₂ Stripping on pH

February 2003



CO₂ Stripping Evaluation



Summary

- ◆ CO₂ addition has proven to be an effective and reliable bromate control strategy
- ◆ pH target below 7.0 may favor the use of sulfuric acid over CO₂
- ◆ Running annual average bromate has been around 5 µg/L
- ◆ CO₂ addition reduced ozone dose but increased caustic dose
- ◆ Cost analysis showed that the costs of CO₂ and additional caustic were offset by the savings in ozone dose
- ◆ The direct-feed method of CO₂ is as effective as the indirect-feed method, and less costly
- ◆ Stripping of CO₂ after ozone could reduce treatment cost, but is likely to be more applicable to new plants

Challenges

- ◆ CO₂ is an economical acid when targeting a pH at or above 6.9. pH depression below this value requires a stronger acid (such as sulfuric acid).
- ◆ ACWD will have a more difficult time meeting its treatment goals under one or more of the following conditions:
 - ❖ If the bromide level in SBA water increases above those experienced during this study
 - ❖ If stricter disinfection requirements are imposed on the plant in the future
 - ❖ If the bromate MCL is lowered in future regulations

